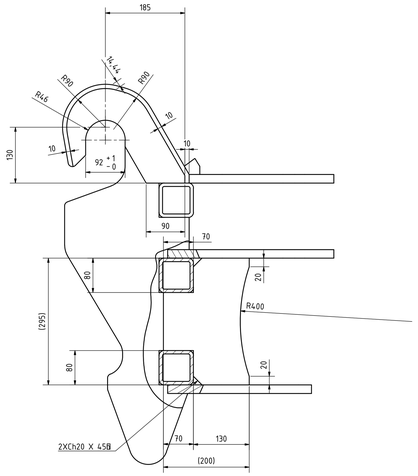
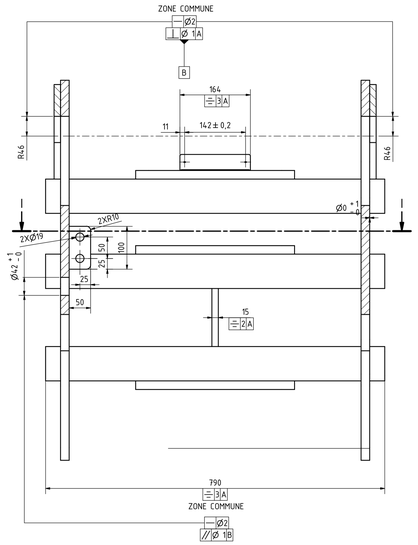
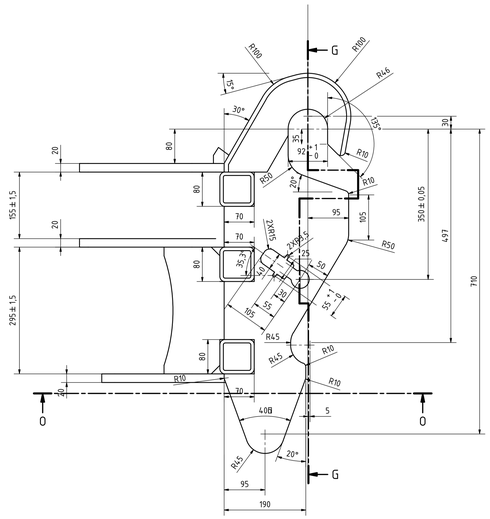
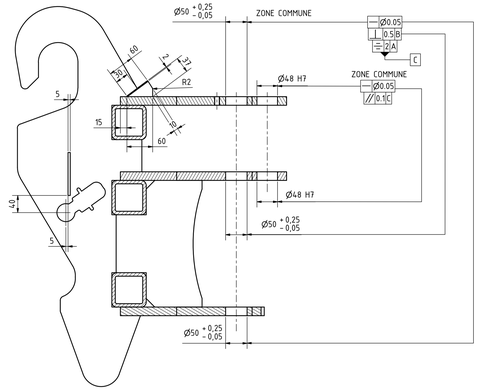
Indice	Date	Modifié par	Verifié par	Objet	NE/CT	DM
A	18/06/2007	SALAGNAD	DEVAUX	Création du plan	BECTL 0596	





COUPE G-G





COUPE H-H

SOUDRE:
- -Toutes less soudures doivent être réalisées conformément à la spécification S5375
- -Sauf indications contraires,soudures continues et à toutes les Intersections

MECANOSOUDRE:
- -Tolérance selon ISO 1392-BF

TOLERIE:
- -Epaisseur <5mmISO 2768mI
- -Epaisseur >= 5mmISO 2768cI
- -Tous les angles vifs ebavurés
- -Rayon intérieur de pliage non spécifiés: épaisseur tôle

USINAGE:
- -Tolérance selon ISO 12765 mk

WELDING:
- -Welding have to be made according to specification S5375
- -Unless otherwise stated, continuous welding for all intersections

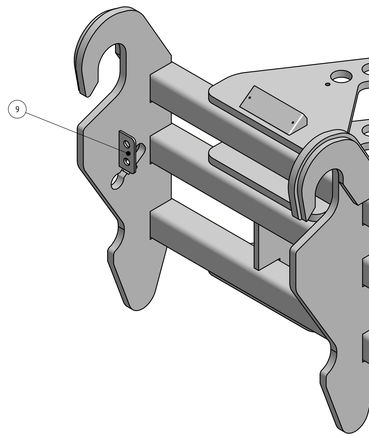
WELDING ASSEMBLY:
- -Tolerance according to ISO 13920-BF

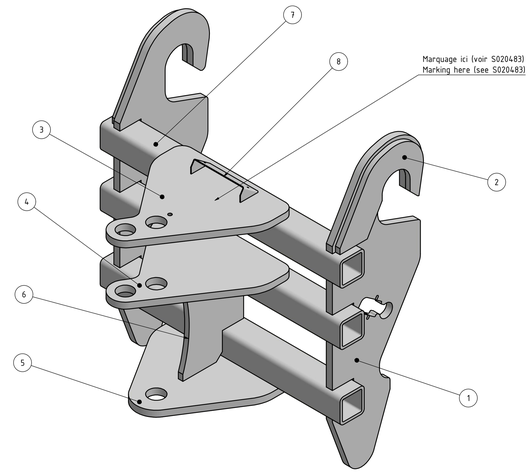
SHEET METAL:
- -Thickness<5mm ISO 2768 mI
- -Thickness>=5mm ISO 2768 cI
- -All sharp edges must be rounded
- -Interior bending radius without dimensions:plate thickness

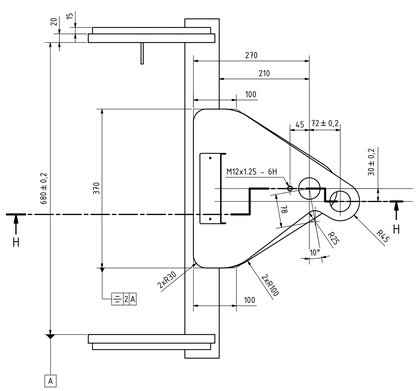
MACHINING:
- -Tolerance accroding to ISO 2768 mk

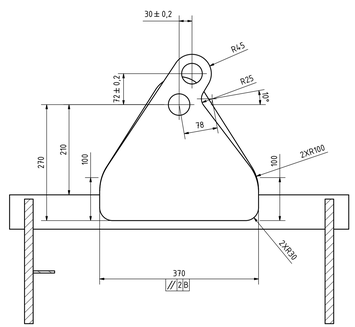
NOTA:
la classe de qualitć des soudures suivant NF E 83-100-4 est B.
La niveau d'acceptation des defauts des soudures suivant NF EN ISO 5817 est c

Welding quality level conform to standard NF E 83-100-4 is B.
Acceptance level for welding fault conform to standard NF EN ISO 5817 is c.

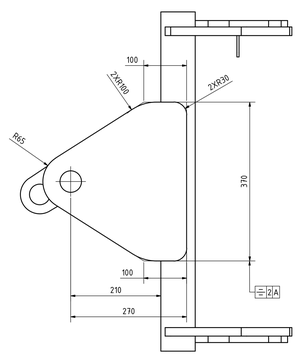








COUPE I-I



VUE O

Traitement anticorrosion suivant spécification S1824
Rustproofing according to S1824

Mass théorique:139 Kg
Theoretical weight:139 Kg

REP	DESIGNATION	QTE	MATIERE	TRAITEMENT	NORME
9	Tole ep 5 100X50	1	S235JRG2		S020439
8	Tole ep 2 238X60	1	S235JRG2		S020439
7	Tube 80x80 ep 8 Lg 790	3	E355J2H		S020441
6	Tole ep 15 295X200	1	S355MC		S020443
5	Tole ep 20 335X370	1	S355J2G3		S020439
4	Tole ep 20 387X370	1	S355J2G3		S020439
3	Tole ep 20 387X370	1	S355J2G3		S020439
2	Tole ep 15 275X220	2	S355MC		S020443
1	Tole ep 20 885X295	2	S355J2G3		S020439